



Chemical Name: High temperature Manifold sealer

Manufacturer: CAT

Container size: 16oz.

Location: VLA

Disposal: Place empty container in trash.



Material Safety Data Sheet

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SECTION 1: PRODUCT AND COMPANY IDENTIFICATION

PRODUCT NAME: Caterpillar Hi Temp Manifold Sealant, Cat. No. 2P2333
MANUFACTURER: 3M
DIVISION: Industrial Adhesives and Tapes Division

ADDRESS: 3M Center
 St. Paul, MN 55144-1000

EMERGENCY PHONE: 1-800-364-3577 or (651) 737-6501 (24 hours)

Issue Date: 10/05/2006
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Product Use:

Intended Use: High temperature manifold sealant
 Specific Use: sealant

SECTION 2: INGREDIENTS

| <u>Ingredient</u> | <u>C.A.S. No.</u> | <u>% by Wt</u> |
|-------------------|-------------------|----------------|
| WATER | 7732-18-5 | 40 - 50 |
| SODIUM SILICATE | 1344-09-8 | 15 - 25 |
| IRON | 7439-89-6 | 10 - 20 |
| COPPER POWDER | 7440-50-8 | 5 - 10 |
| CHROMIUM | 7440-47-3 | 3 - 7 |
| NICKEL | 7440-02-0 | 1 - 4 |
| ZINC OXIDE | 1314-13-2 | 1 - 3 |
| MANGANESE | 7439-96-5 | < 0.6 |

SECTION 3: HAZARDS IDENTIFICATION

3.1 EMERGENCY OVERVIEW

Specific Physical Form: Paste
Odor, Color, Grade: silver gray

General Physical Form: Solid

Immediate health, physical, and environmental hazards: May cause severe eye irritation. May cause allergic skin reaction. Contains a chemical or chemicals which can cause cancer. May cause target organ effects.

3.2 POTENTIAL HEALTH EFFECTS

Eye Contact:

Severe Eye Irritation: Signs/symptoms may include significant redness, swelling, pain, tearing, cloudy appearance of the cornea, and impaired vision.

Vapors released during curing may cause eye irritation. Signs/symptoms may include redness, swelling, pain, tearing, and blurred or hazy vision.

Dust created by cutting, grinding, sanding, or machining may cause eye irritation. Signs/symptoms may include redness, swelling, pain, tearing, and blurred or hazy vision.

Skin Contact:

Moderate Skin Irritation: Signs/symptoms may include localized redness, swelling, itching, and dryness.

Prolonged or repeated exposure may cause:

Allergic Skin Reaction (non-photo induced): Signs/symptoms may include redness, swelling, blistering, and itching.

Inhalation:

Vapors released during curing may cause irritation of the respiratory system. Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain.

Dust from cutting, grinding, sanding or machining may cause irritation of the respiratory system. Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain.

Prolonged or repeated exposure may cause:

Respiratory Effects: Signs/symptoms may include cough, shortness of breath, chest tightness, wheezing, increased heart rate, bluish colored skin (cyanosis), sputum production, changes in lung function tests, and/or respiratory failure.

Pneumoconiosis: Sign/symptoms may include persistent cough, breathlessness, chest pain, increased amounts of sputum, and changes in lung function tests.

Ingestion:

Gastrointestinal Irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhea.

Carcinogenicity:

Contains a chemical or chemicals which can cause cancer.

| <u>Ingredient</u> | <u>C.A.S. No.</u> | <u>Class Description</u> | <u>Regulation</u> |
|-------------------|-------------------|------------------------------|---------------------------------------------|
| NICKEL | 7440-02-0 | Group 2B | International Agency for Research on Cancer |
| NICKEL | 7440-02-0 | Anticipated human carcinogen | National Toxicology Program Carcinogens |

SECTION 4: FIRST AID MEASURES

4.1 FIRST AID PROCEDURES

The following first aid recommendations are based on an assumption that appropriate personal and industrial hygiene practices are followed.

Eye Contact: Immediately flush eyes with large amounts of water for at least 15 minutes. Get immediate medical attention.

Skin Contact: Remove contaminated clothing and shoes. Immediately flush skin with large amounts of water. Get medical attention. Wash contaminated clothing and clean shoes before reuse.

Inhalation: Remove person to fresh air. If signs/symptoms develop, get medical attention.

If Swallowed: Do not induce vomiting unless instructed to do so by medical personnel. Give victim two glasses of water. Never give anything by mouth to an unconscious person. Get medical attention.

SECTION 5: FIRE FIGHTING MEASURES

5.1 FLAMMABLE PROPERTIES

| | |
|--------------------------|--------------------------|
| Autoignition temperature | <i>No Data Available</i> |
| Flammable Limits - LEL | <i>Not Applicable</i> |
| Flammable Limits - UEL | <i>Not Applicable</i> |

5.2 EXTINGUISHING MEDIA

Material will not burn.

5.3 PROTECTION OF FIRE FIGHTERS

Special Fire Fighting Procedures: Wear full protective equipment (Bunker Gear) and a self-contained breathing apparatus (SCBA).

Unusual Fire and Explosion Hazards: No unusual fire or explosion hazards are anticipated.

Note: See STABILITY AND REACTIVITY (SECTION 10) for hazardous combustion and thermal decomposition information.

SECTION 6: ACCIDENTAL RELEASE MEASURES

Accidental Release Measures: Refer to other sections of this MSDS for information regarding physical and health hazards, respiratory protection, ventilation, and personal protective equipment. Call 3M-HELPS line (1-800-364-3577) for more information on handling and managing the spill. Evacuate unprotected and untrained personnel from hazard area. The spill should be cleaned up by qualified personnel. Ventilate the area with fresh air. Collect as much of the spilled material as possible. Clean up residue with detergent and water. Collect the resulting residue containing solution. Place in a metal container approved for transportation by appropriate authorities. Seal the container. Dispose of collected material as soon as possible.

In the event of a release of this material, the user should determine if the release qualifies as reportable according to local, state, and federal regulations.

SECTION 7: HANDLING AND STORAGE

7.1 HANDLING

Do not eat, drink or smoke when using this product. Wash exposed areas thoroughly with soap and water. Avoid skin contact with hot material. Avoid eye contact with vapors, mists, or spray. Avoid breathing of dust created by cutting, sanding, grinding or machining. For industrial or professional use only. Avoid eye contact with dust or airborne particles.

7.2 STORAGE

Store away from heat.

SECTION 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

8.1 ENGINEERING CONTROLS

Use with appropriate local exhaust ventilation. Provide appropriate local exhaust ventilation on open containers. Provide appropriate local exhaust for cutting, grinding, sanding or machining. Provide appropriate local exhaust when product is heated. Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below Occupational Exposure Limits and/or control dust, fume, or airborne particles. If ventilation is not adequate, use respiratory protection equipment.

8.2 PERSONAL PROTECTIVE EQUIPMENT (PPE)

8.2.1 Eye/Face Protection

Not applicable. Avoid eye contact with vapors, mists, or spray.

The following eye protection(s) are recommended: Safety Glasses with side shields, Indirect Vented Goggles.

8.2.2 Skin Protection

Wear appropriate gloves, such as Nomex, when handling this material to prevent thermal burns. Avoid skin contact. Avoid skin contact with hot material.

Select and use gloves and/or protective clothing to prevent skin contact based on the results of an exposure assessment. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible materials.

Gloves made from the following material(s) are recommended: Butyl Rubber, Neoprene, Nitrile Rubber, Natural Rubber.

8.2.3 Respiratory Protection

Avoid breathing of dust created by cutting, sanding, grinding or machining.

Select one of the following NIOSH approved respirators based on airborne concentration of contaminants and in accordance with OSHA regulations: Half mask R95 particulate respirator, Half mask or full facepiece air-purifying respirator with N100 particulate filters, Half facepiece or fullface air-purifying respirator with P100 particulate filters, Half facepiece or fullface air-purifying respirator with P95 particulate filters, Half facepiece or fullface air-purifying respirator with N95 particulate filters. Consult the current 3M Respiratory Selection Guide for additional information or call 1-800-243-4630 for 3M technical assistance.

8.2.4 Prevention of Swallowing

Do not eat, drink or smoke when using this product. Wash exposed areas thoroughly with soap and water.

8.3 EXPOSURE GUIDELINES

| <u>Ingredient</u> | <u>Authority</u> | <u>Type</u> | <u>Limit</u> | <u>Additional Information</u> |
|--------------------------------|------------------|--------------------------------|--------------|-------------------------------|
| CHROMIUM | ACGIH | TWA | 0.5 mg/m3 | Table A4 |
| CHROMIUM | OSHA | TWA | 0.5 mg/m3 | Table Z-1 |
| COPPER POWDER | ACGIH | TWA, as fume | 0.2 mg/m3 | |
| COPPER POWDER | ACGIH | TWA, as Cu dust | 1 mg/m3 | |
| COPPER POWDER | OSHA | TWA, as fume | 0.1 mg/m3 | Table Z-1 |
| COPPER POWDER | OSHA | TWA, as Cu dust | 1 mg/m3 | Table Z-1 |
| COPPER COMPOUNDS | ACGIH | TWA, as Cu dust or mist | 1 mg/m3 | |
| COPPER COMPOUNDS | OSHA | TWA, as dust or mist | 1 mg/m3 | Table Z-1A |
| MANGANESE | ACGIH | TWA | 0.2 mg/m3 | |
| MANGANESE | OSHA | CEIL, as Mn fume | 5 mg/m3 | |
| MANGANESE COMPOUNDS | OSHA | CEIL, as Mn | 5 mg/m3 | Table Z-1A |
| MANGANESE, INORGANIC COMPOUNDS | ACGIH | TWA, as Mn | 0.2 mg/m3 | |
| NICKEL | ACGIH | TWA, as Ni, inhalable fraction | 1.5 mg/m3 | Table A5 |
| NICKEL | OSHA | TWA | 1 mg/m3 | Table Z-1A |
| ZINC OXIDE | ACGIH | TWA, respirable | 2 mg/m3 | |
| ZINC OXIDE | ACGIH | STEL | 10 mg/m3 | |
| ZINC OXIDE | OSHA | TWA, as fume | 5 mg/m3 | Table Z-1 |
| ZINC OXIDE | OSHA | TWA, respirable | 5 mg/m3 | Table Z-1 |
| ZINC OXIDE | OSHA | STEL, Vacated, as fume | 10 mg/m3 | |
| ZINC OXIDE | OSHA | TWA, Vacated, as dust | 10 mg/m3 | |
| ZINC OXIDE | OSHA | TWA, as total dust | 15 mg/m3 | Table Z-1 |

VAC Vacated PEL: Vacated Permissible Exposure Limits [PEL] are enforced as the OSHA PEL in some states. Check with your local regulatory agency.

SOURCE OF EXPOSURE LIMIT DATA:

- ACGIH: American Conference of Governmental Industrial Hygienists
- CMRG: Chemical Manufacturer Recommended Guideline
- OSHA: Occupational Safety and Health Administration
- AIHA: American Industrial Hygiene Association Workplace Environmental Exposure Level (WEEL)

SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES

| | |
|---------------------------------|--------------------------|
| Specific Physical Form: | Paste |
| Odor, Color, Grade: | silver gray |
| General Physical Form: | Solid |
| Autoignition temperature | <i>No Data Available</i> |
| Flammable Limits - LEL | <i>Not Applicable</i> |
| Flammable Limits - UEL | <i>Not Applicable</i> |
| Boiling point | 212.00 °F |
| Vapor Density | <=1.00 [Ref Std: AIR=1] |

| | |
|--------------------------------|--------------------------------------------------------------|
| Vapor Pressure | 25.0000 mmHg |
| Specific Gravity | 2 [Ref Std: WATER=1] |
| Melting point | No Data Available |
| Solubility in Water | Moderate |
| Evaporation rate | 1 [Ref Std: WATER=1] |
| Hazardous Air Pollutants | 0 % weight [Test Method: Calculated] |
| Volatile Organic Compounds | 0 g/l |
| Percent volatile | 35 % weight |
| VOC Less H2O & Exempt Solvents | 0 g/l |
| Viscosity | >=10000 centipoise [@ 73.4000000000 °F] [Details: MITS data] |

SECTION 10: STABILITY AND REACTIVITY

Stability: Stable.

Materials and Conditions to Avoid: Strong bases

Hazardous Polymerization: Hazardous polymerization will not occur.

Hazardous Decomposition or By-Products

Substance

Oxides of Zinc

Condition

During Combustion

SECTION 11: TOXICOLOGICAL INFORMATION

Please contact the address listed on the first page of the MSDS for Toxicological Information on this material and/or its components.

SECTION 12: ECOLOGICAL INFORMATION

ECOTOXICOLOGICAL INFORMATION

Not determined.

CHEMICAL FATE INFORMATION

Not determined.

SECTION 13: DISPOSAL CONSIDERATIONS

Waste Disposal Method: Dispose of waste product in a permitted hazardous waste facility.

EPA Hazardous Waste Number (RCRA): D007 (Chromium)

Since regulations vary, consult applicable regulations or authorities before disposal.

SECTION 14: TRANSPORT INFORMATION

ID Number(s):

62-1137-5503-7, 62-1137-5510-2

Please contact the emergency numbers listed on the first page of the MSDS for Transportation Information for this material.

SECTION 15: REGULATORY INFORMATION

US FEDERAL REGULATIONS

Contact 3M for more information.

311/312 Hazard Categories:

Fire Hazard - No Pressure Hazard - No Reactivity Hazard - No Immediate Hazard - Yes Delayed Hazard - Yes

Section 313 Toxic Chemicals subject to the reporting requirements of that section and 40 CFR part 372 (EPCRA):

| <u>Ingredient</u> | <u>C.A.S. No</u> | <u>% by Wt</u> |
|----------------------------------------------|------------------|----------------|
| COPPER POWDER | 7440-50-8 | 5 - 10 |
| COPPER POWDER (COPPER COMPOUNDS (EPCRA 313)) | 7440-50-8 | 5 - 10 |
| CHROMIUM | 7440-47-3 | 3 - 7 |
| NICKEL | 7440-02-0 | 1 - 4 |
| NICKEL (NICKEL COMPOUNDS) | 7440-02-0 | 1 - 4 |
| ZINC OXIDE (ZINC COMPOUNDS) | 1314-13-2 | 1 - 3 |

STATE REGULATIONS

Contact 3M for more information.

CALIFORNIA PROPOSITION 65

| <u>Ingredient</u> | <u>C.A.S. No.</u> | <u>Classification</u> |
|-------------------|-------------------|-----------------------|
|-------------------|-------------------|-----------------------|

NICKEL

7440-02-0

**Carcinogen

** WARNING: contains a chemical which can cause cancer.

CHEMICAL INVENTORIES

The components of this product are in compliance with the chemical notification requirements of TSCA.

All applicable chemical ingredients in this material are listed on the European Inventory of Existing Chemical Substances (EINECS), or are exempt polymers whose monomers are listed on EINECS.

Contact 3M for more information.

INTERNATIONAL REGULATIONS

Contact 3M for more information.

WHMIS: Hazardous

This MSDS has been prepared to meet the U.S. OSHA Hazard Communication Standard, 29 CFR 1910.1200.

SECTION 16: OTHER INFORMATION

NFPA Hazard Classification

Health: 2 **Flammability:** 0 **Reactivity:** 0 **Special Hazards:** None

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

Revision Changes:

Section 1: Product name was modified.

Section 16: NFPA hazard classification heading was modified.

Section 16: NFPA hazard classification for health was modified.

Section 3: Carcinogenicity heading was modified.

Section 1: Division name was modified.

Copyright was modified.

Section 8: Exposure guidelines data source legend was modified.

Section 3: Immediate skin hazard(s) was modified.

Section 3: Potential effects from eye contact was modified.

Section 3: Potential effects from skin contact information was modified.

Section 3: Potential effects from inhalation information was modified.

Section 3: Potential effects from ingestion information was modified.
Section 5: Fire fighting procedures information was modified.
Section 5: Unusual fire and explosion hazard information was modified.
Section 6: Release measures information was modified.
Section 7: Handling information was modified.
Section 7: Storage information was modified.
Section 8: Engineering controls information was modified.
Section 8: Eye/face protection phrase was modified.
Section 8: Skin protection phrase was modified.
Section 8: Respiratory protection information was modified.
Section 15: 311/312 hazard categories heading was modified.
Section 15: International regulations information was modified.
Section 15: State regulations information was modified.
Section 15: US federal regulations information was modified.
Section 15: WHMIS regulations information was modified.
Section 4: First aid for ingestion (swallowing) - decontamination - was modified.
Section 4: First aid for ingestion (swallowing) - medical assistance - was modified.
Section 10: Hazardous polymerization heading was modified.
Section 3: Carcinogenicity phrase was modified.
Section 3: Immediate other hazard(s) was modified.
Section 2: Ingredient table was modified.
Section 16: NFPA explanation was modified.
Page Heading: Product name was modified.
Section 15: 311/312 Delayed Hazard score was modified.
Section 15: Inventories information was modified.
Section 15: EPCRA 313 information was modified.
Section 15: California proposition 65 ingredient information was modified.
Section 3: Carcinogenicity table was modified.
Section 15: EPCRA 313 text was modified.
Section 15: California proposition 65 heading was modified.
Section 15: California proposition 65 cancer warning was modified.
Section 12: Ecotoxicological information heading was modified.
Section 12: Chemical fate information heading was modified.
Section 8: Exposure guidelines ingredient information was modified.
Section 8: Exposure guidelines legend was modified.
Section 16: NFPA hazard classification for special hazards was modified.
Section 2: Ingredient phrase was added.
Section 12: Ecotoxicological phrase was added.
Section 12: Chemical Fate phrase was added.

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